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Switch Used). This Is Made Up Of The Wiring From The Battery Through A Key Switch And/or Start Button To The Coil Of The Magnetic Switch And Back To The Battery. Excessive Loss Here Can Cause A “no Start” Complaint. 4. Charging Circuit. This Consists Of The Wiring Between The Alternator And The Battery And Back To The Alternator. May 12th, 2024

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### **Delco-Remy Service Bulletin 1R-116**

3. BATTERY DISCHARGE METHOD—Part1y Discharge Battery By Cranking The Engine For 30 Seconds With Ignition Turned Off. Never Use Crank- Ing Motor More Than 30 Seconds Continuously Since This Would Overheat And Damage It. Im- Mediatly After Cranking, Start Engine, Turn On Lights And Accessories And Note Current Setting With Feb 23th, 2024

### **I DELCO ALTERNATORS PAGE 1 N PLEASE READ ALL INSTRUCTIONS ...**

Option Two: Connect The Red Sense Wire From The XSvolt Harness To The Positive Battery Post Through An Inline, Dash-mounted ON/OFF Switch. Use 14 AWG Or Larger Wire To Extend The Sense Wire. With The Switch In The OFF Position (no Voltage Applied) Set The Voltage To The Preferred Performance Voltage Level. Make Certain That The Highest Setting ... May 1th, 2024

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