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2001 Marine/Industrial Engine Mechanical Specifications Specification Application Metric English General Data Engine Type V-8 RPO L18 Displacement 8.1L 496 CID Bore 107.950 Mm 4.250 In Stroke 111.00 Mm 4.370 In Compression Ratio 9.1:1 Firing Order 1-8-7-2-6-5-4-3 Spark Plug Gap 1.52 Mm 0.060 In Cylinder Head Surface Flatness 0.050 Mm 0.002 In Jan 4th, 2024

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