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Shell Mold, Or Alloy Shrinkage Factors (SFs) (or Tooling Allowances), Respectively. It Is The Typical Practice To Calcu-late The Dimensions Of The Die Tools By Adjusting The Nomi-nal Casting Dimensions By The SFs. At The End Of The Casting Process, The Nominal Casting Dimensions Can Be Achieved If Feb 14th, 2024

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