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UNIT 3 CNC MACHINE TOOLS CNC Machine Tools

(f) Other Peripheral Devices. 3.2.1 Central Processing Unit (CPU) The CPU Is The Heart Of A CNC System. It Accepts The Information Stored In The Memory As Part Program. This Data Is Decoded And Transformed Into Specific Position Control And Velocity Signals. It Also Oversees The Movement Of The Control Axis Or Spindle And Apr 6th, 2024

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Tool Wear Index, Feed Marks And Surface Finish Type Of Wear Depends MAINLY On Cutting Speed •If Cutting Speed Increases, Predominant Wear May Be “CRATER”wear Else “FLANK”wear. • Failure By Crater Takes Place When Inde Apr 6th, 2024

OMP40-2 Optical Machine Probe - CNC Machine Tools

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