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OPC Quick Client So That The OPC Tags Can Be Browsed By The Shared Variables In This VI. There Are 5 OPC Tags Was Created And Used In The Implementation, And The Details Of The Tags Have Been Tabulated In Table I. TABLE I. THE DETAILS OF OPC TAG 2th, 2024

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Communication Protocol For Connecting Slaves With This Communication Protocol. Port2 Can Provide FATEK High Speed CPU Link Function. Extended Usage • Under Sta Ndard I Terf C E, As The L V F Ormul I-dr OpFATEK R485 Oi Int 232 CP LINK Etwork. • Under L Adder Di Gr Mpr Ocntr Lled In Terf Eyp S, Port1~Por 4 H She Fllow Ing Unct On: 3th, 2024

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C0-00dr-d 120 0 C0-00ar-d C0-01dd1-d 140 60 C0-01dd2-d C0-01dr-d 140 0 C0-01ar-d C0-02dd1-d 140 60 C0-02dd2-d 140 0 C0-02dr-d C0-10dd1e-d 120 ... C0-11dre-d C0-11are-d 8 Ac Rs-485 + _ Lg C0-11dd1e-d C1 X1 X2 X3 X4 C2 X5 X6 X7 X8 C3 Y1 Y2 Y3 Y4 C4 Y5 Y6 +v Lnk/act Port1 Pwr Run Err Run Stop P 2th, 2024

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