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Turning Tests On The Lathe Should Be Done As Noted In Appendix "A". The Tests That Will Follow Are Done For A Different Reason And Relate To Threading On A CNC Lathe. Note The Following: So The Motor Tuning Is All Done And The Axis Steps Per Unit Are Correct. You Have Checked For Backlash And Maybe You Need Or Choose To Use It. Of Course Before You Did All That You Adjusted Any Gibs ... Feb 21th, 2024

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5.3 Sensor's Wiring And Setting 5.3.1. PNP Sensor Use The External Power Supply For The Sensor! Mach3 Input Signals Setting . Suggest Pick A Cross . 5-24V External Power Supply PNP SENSOR A Resistor: Input Max=7mA . 24V ⎕ 3.3KΩ 12V⎕ 1.5K. Ω 5V ⎕ 0 . Ω. GND: Signal Ground Input # "0"-"15" +24V GND OUT From 0 To 15 According To ... May 15th, 2024

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8 | P A G E R0071 1.8 Coolant Flood Coolant And Mist Coolant May Each Be Turned On Independently. They Are Turned Off Together. 1.9 Dwell A Machining System May Be Commanded To Dwell (i.e., Keep All Axes Unmoving) For A Specific Amount Of Feb 3th, 2024

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Use VB Scripting To Do M Code: To Activate An Output5, You Should Enable Output#5 In Ports And Pins Config.then Write The Following Script: ActivateSignal(OUTPUT5) Then You Save It As M200.m1s (to Signify The May 18th, 2024

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