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2.5. Using Six Sigma Methodology, A Company At 4.5 Sigma Would Have A Failure Rate Of: A. 3.4 Ppm B. 233 Ppm C. 1350 Ppm D. 6210 Ppm Solution: The Six Sigma Approach Allows For A ± 1.5 Sigma Shift. Answer B Represents The 5 Sigma Level And Answer D Is The 4 Sigma Level. Answer C Is Correct. Apr 2th, 2024

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